



GENERAL NOTES

1. ALL MATERIAL TO MEET NORMAL A/C REQUIREMENTS & TO BE INSTALLED IN ACCORDANCE WITH AC43.13.1A & 2A.
2. UTILIZE PILOT'S INSTRUMENTS IN DOOR. SPLICE INTO CO-PILOT WIRING & TERMINATE HARNESS WITH MS TYPE CONNECTOR ADJACENT TO DOOR. WIRE DOOR INSTRUMENTS TO MATCHING CONNECTOR TO CREATE AN UMBILICAL CONNECTION FROM DOOR TO CO-PILOT WIRING WIRE IN ACCORDANCE WITH MIL-W-81044/3 & MIL-C-27500A. WHEN NOT IN USE, CAP CONNECTORS & STOW SAFELY.
3. SEAL ALL VOIDS WITH PRO-SEAL 890, MIL-S-8802D OR PRC1321-B2, MIL-S-8784B.
4. REPLACE CO-PILOT SEAT WITH BELL 204 CO-PILOT SEAT P/N 204070-468-022. (OPTIONAL)
5. DEBURR ALL SHARP EDGES (.005-.015/).
6. MIN. BEND RADIUS FOR .040 THK 2024-T3 CLAD IS .094.
7. TOUCH-UP PAINT PER EXISTING A/C REQUIREMENTS.
8. FURNISH WEIGHT & BALANCE REPORT & EQUIPMENT LIST PER M.O.T. E&I MANUAL.

SEE SHEET 2 FOR CONTINUATION OF PARTS LIST.

QTY	PART NO	ITEM	DESCRIPTION	MATERIAL	VENDOR/SPEC.
1	204B-1033-1	24	WINDOW		TECH TOOL
1		-23	BACKING	1/4" THK EXT. GRADE PLYWOOD	
1		-21	BEZEL	.125 THK PLEXIGLASS	
1		-19	PLATE	.125 THK 2024-T3 CLAD	AA-A-250/5
1		-17	PLATE	.250 THK	
1		-15	ANGLE	.040 THK	
2		-13	STIFFENER		
1		-11	SUNSHIELD		
1		-9	DIAPHRAGM		
1		-7	ANGLE		
1		-5	FRAME		
1		-3	SKIN PANEL		
1		-1	FRAME	.040 THK 2024-T3 CLAD	AA-A-250/5

REPORT ALL DRAWING ERRORS TO DART

REV	DATE	BY	DESCRIPTION
1	10/13/6	DA	REVISED
2	10/13/6	DA	REVISED
3	10/13/6	DA	REVISED
4	10/13/6	DA	REVISED
5	10/13/6	DA	REVISED
6	10/13/6	DA	REVISED
7	10/13/6	DA	REVISED
8	10/13/6	DA	REVISED
9	10/13/6	DA	REVISED
10	10/13/6	DA	REVISED

ALL DIMENSIONS ARE IN INCHES
TOLERANCES:
.X ± .060
.XX ± .030
.XXX ± .010
ANGLES ARE DEGREES ± 30'

DART AERO SYSTEMS INC
VANCOUVER CANADA

VERTICAL REFERENCE INST'LN
LOGGING OPERATION BELL 205

SCALE: 1" = 1'-0"
DATE: APR 14/81
DRAWN: BRADLEY

D205-518
SHT. 1 OF 2

